

Electrolytic Tough Pitch Copper (ETP, CW004A, C110) – alloy is the most widely used of the coppers, because of its combination of electrical and thermal conductivity, corrosion resistance and good workability.

ETP is an adequate copper grade for numerous electric applications. The absence of deoxidizers accounts for an electrical conductivity of 100 %.

Properties:

- Good electrical and thermal conductivity
- Excellent corrosion resistance
- Good formability
- Recyclable
- Prone to hydrogen embrittlement in reducing atmosphere

Composition:

- Cu min 99,90 %
- Oxygen content max 400 ppm

Electrical conductivity:

- min 100 % IACS

According to EN: H040 min 100 % IACS, H065-90 min 98,3 % IACS, H110 min 96,6 % IACS

Typical applications:

- Power distribution systems
- Distribution transformers
- Telecommunication cables
- Electrical and electronic applications

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Physical Properties, Tempers and Mechanical Properties:

Alloy Name	Cu-ETP
European Standard Number	CW004A
UNS Code	C11000
Manufacturing Location	Pori
Density	8.9 g/cm ³ , 0.323 lb/in ³
Electrical Conductivity	min 100 % IACS
Thermal Conductivity	min 386 W/(m °K), 223 Btu/(ft hr °F)
Modulus of Elasticity	117 GPa, 17 X1000 ksi
Coef. of Thermal Exp. at 20 °C (68 °F)	17.6 10-6/°C, 9.8 10-6/°F
EN H040 / R200	
Tensile Strength Rm N/mm ²	200 - 250
Yield Strength (0.2 %) N/mm ²	max 100
Elongation % A50 / A (0.1- < 2.5 mm/ 2.5 mm -)	min - / 42
Hardness HV	40 - 65
Thickness mm	0.2 - 20
EN H040 / R220	
Tensile Strength Rm N/mm ²	220 - 260
Yield Strength (0.2 %) N/mm ²	max 140
Elongation % A50 / A (0.1- < 2.5 mm/ 2.5 mm -)	min 33 / 42
Hardness HV	40 - 65
Thickness mm	0.2 - 20
EN H065 / R240	
Tensile Strength Rm N/mm ²	240 - 300
Yield Strength (0.2 %) N/mm ²	min 180
Elongation % A50 / A (0.1- < 2.5 mm/ 2.5 mm -)	min 8 / 15
Hardness HV	65 - 95
Thickness mm	0.2 - 6, 12 - 25
EN H090 / R290	
Tensile Strength Rm N/mm ²	290 - 360
Yield Strength (0.2 %) N/mm ²	min 250
Elongation % A50 / A (0.1- < 2.5 mm/ 2.5 mm -)	min 4 / 6
Hardness HV	90 - 110
Thickness mm	0.2 - 25
EN H110 / R360	
Tensile Strength Rm N/mm ²	min 360
Yield Strength (0.2 %) N/mm ²	min 320
Elongation % A50 / A (0.1- < 2.5 mm/ 2.5 mm -)	min 2 / -
Hardness HV	min 110
Thickness mm	0.2 - 20

Other tempers - as ASTM - are available upon request.
 Data for information only not for purchase specification.
 Yield strength, Elongation and Hardness are typical values for each temper.